## CARTE BLANCHE



## 2011 Proprietary White Sonoma County

- AVA: Sonoma County
- VARIETALS: 68% Sauvignon Blanc, 32% Semillon
- VINEYARDS: Blau Vineyards of Knights Valley 68% DeLorimier Vineyard of Alexander Valley 32%
  - CLONES: Both are unknown selections. They feature small clusters. Mature vines (17+ years old)
    - SOIL: Both vineyards are loamy soils.
- MICRO-CLIMATE: Fog in the mornings; sunny and warm afternoons typical of the Valley floor/bench.
  - ALCOHOL %: 14.2%
- VINEYARD YIELDS: 3 tons per acre for SB and 1.5 tons per acre for SE
  - FERMENTATION: At the natural temperature of the caves (63 F). Indigenous yeasts
  - BARREL AGING: 10 months
    - COOPERAGE: Darnajou, Taransaud, Gauthier Frères.
      - AGING: Bi-weekly batonnage
- MALOLACTIC FERM: No Malolactic in order to keep freshness and overall balance
  - TASTING NOTE: Bright pear, lychee, stone fruits and white flowers highlight the intense nose. A fresh attack is crisp and velvety, marrying white peach, pear, lemon zest and crushed rock. Ripe tannins accentuate the finish and zesty acidity offers ample structure for aging.
    - CASES: 250 Cases Produced.
    - RETAIL: \$50

Hand-picked, small lugs hauled with refrigerated truck, double sorted by hand, slowly pressed.